

Date: Friday, 5/25/2007 8:16:15 AM  
 User: Kim Johnston

## Process Sheet

④ ③

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 32574  
 Estimate Number : 10173  
 P.O. Number : NIA Part Number : D2537  
 This Issue : 5/25/2007 S.O. No. : NIA Drawing Number : D2537 REV A1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : NIA Type : MACHINED PARTS Drawing Revision : A1  
 Previous Run : 31107 Material : NIA  
 Due Date : 6/22/2007 Qty: 50 Um: Each  
 Written By :  
 Checked & Approved By : 07.05.28  
 Comment : Est D 05.01.31 Material change on Step 2 KJ/JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R500 0.500" 304 SS roundbar



Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)  
 Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)  
 Batch: 103 007

07/08/03

6.7

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
 1-Machine as per Folio FA273  
 2-Deburr and Tumble

07/08/03

6.7

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/08/03

⑥

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/08/04



6.7


5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

07/08/07 ⑥

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							
							

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 07/08/07

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 32574

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(67)

Comment: FINAL INSPECTION/W/O RELEASE

D07108107

Job Completion



C 207108107

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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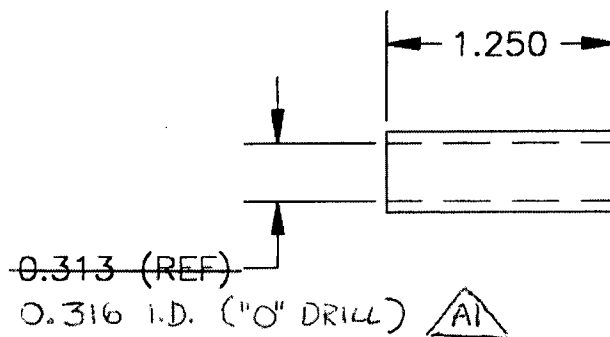
NOTE: Date & initial all entries





DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI	02.08.30 up 4	0.316 WAS 0.313	

RELEASED  
96/07/26 BW



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL  
OR 0.065 WALL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
KE 29.09.07 WITHOUT NOTICE  
WORK ORDER  
NO. 32574

